

# 791 Door Chain Fitting Instructions

To fit this Door Chain you will require the following tools:

- Pencil
- Tape Measure
- Power drill
- 2.5mm and 9.5mm (3/8") drill bit
- Pozidriv Screwdriver

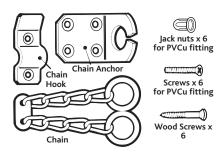
## Fitting Instructions for PVCu Doors

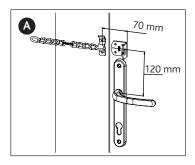
- A Select position for door chain A. The position of the anchor shown is to avoid the risk of drilling through the lock mechanism.

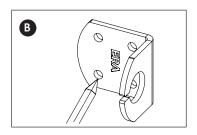
  Door chain must be fitted 70mm apart.
- **B** Mark with a pencil the 4 hole positions of the door anchor **B**.
- Orill 4 pilot holes with 2.5mm drill at 30mm deep. You may encounter steel reinforcement in the door, simply drill though the reinforcement. Drill the same 4 holes with the 9.5mm at a 30mm depth.
- Insert jack nuts into the holes and tighten each screw to pull the jack nuts into position. As the jack nuts are screwed, the 4 legs will bend behind, tightly forming a metal claw behind the plastic of the door.

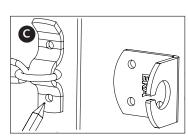
**NB**: In the event that the jack nut spins, grip the head of the jack nut with pliers and proceed to tighten. For security, it is essential that all 4 jack nuts are drawn down tightly and fully.

- Remove screws and position the door anchor over the jack nuts, re-insert screws and tighten.
- Close the door and align the chain hook opposite the anchor plate. Mark the position of the 2 screw holes and follow the same procedure as detailed in D and E. Remember to slide one end of the door chain into position .











# 791 Door Chain Fitting Instructions

### **Fitting instructions for Timber Doors**

- A Select position for door chain A.
- B Ensuring the chain anchor is flush with the edge of the door, and mark screw holes. Screw into position B.

NOTE: If fitting to hardwood drill 2.5mm pilot holes

Position chain hook on door frame level with the chain anchor and with hook uppermost. Mark screw holes, fit chain and screw into position .

### **Additional Information**

**Operation** - Slide flat plate onto slot in chain anchor. When chain is not in use place the end ring on the chain hook.

**Security Tips** - Always engage chain and ask for identification before opening the door to strangers.

**Safety Tips** - For additional safety we recommend the use of a ERA 160° Door Viewer or a ERA 180° Door Viewer.

**Maintenance** - Use a moist cloth only, as household abrasives or solvents may affect surface finish - lubrication may occasionally be required.

