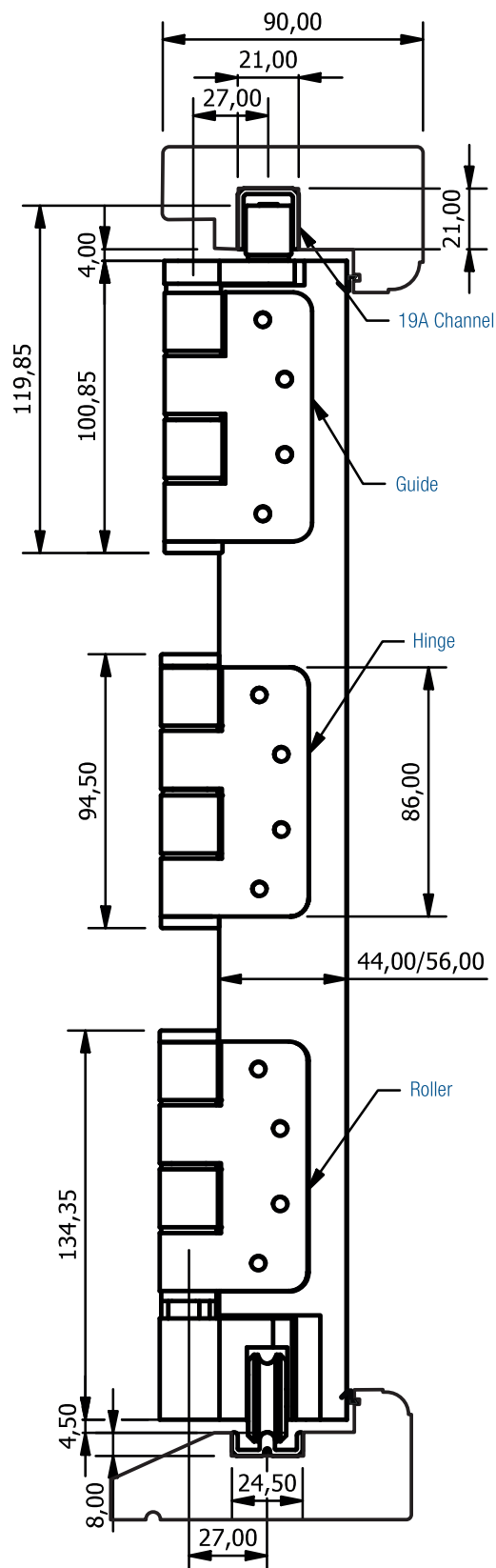
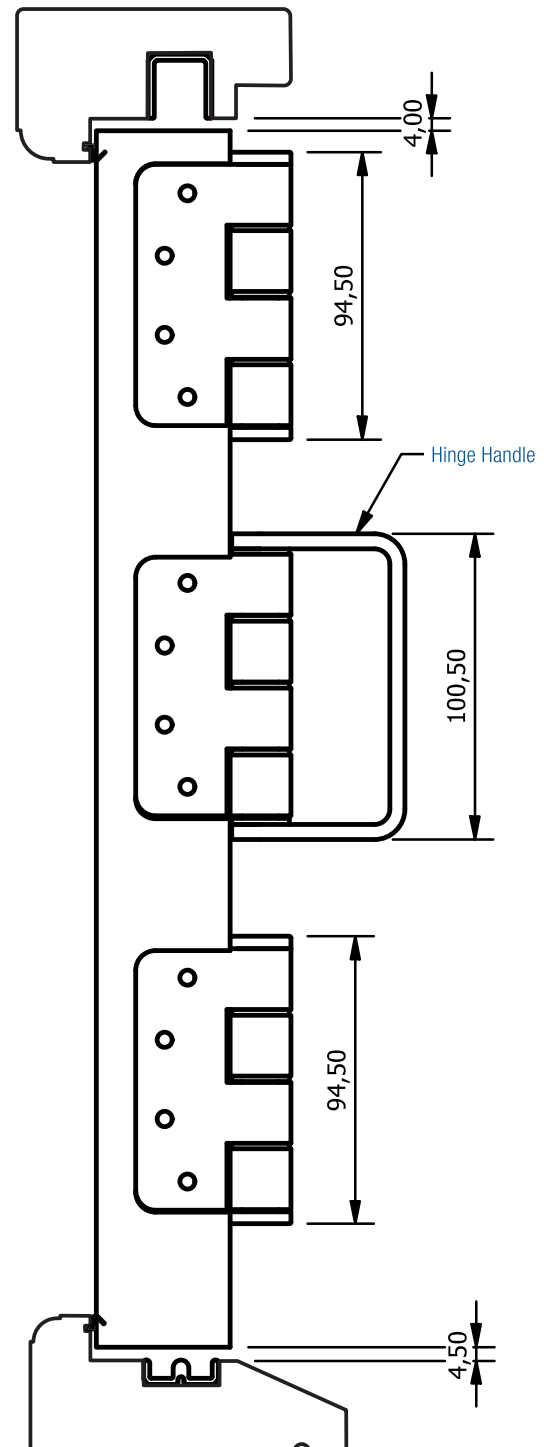


## Cross Sections

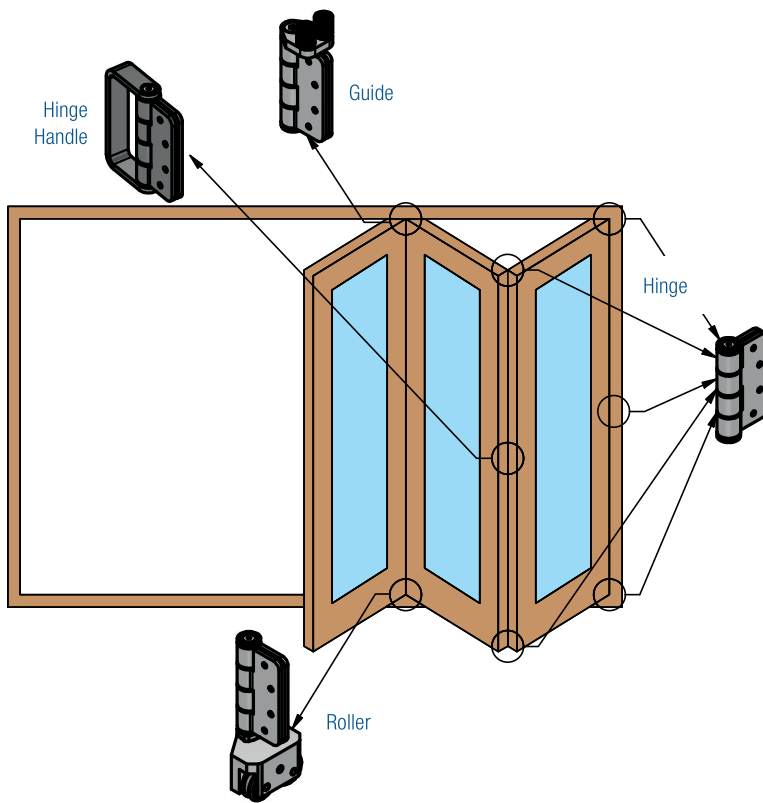


### Section through Door at Roller and Guide

## STANDAR FLUSH DOOR JAMB SECTION



### Section through Door at Hinge



## SPECIFICATIONS

Hardware for timber doors in a rebated frame

Max Leaf Mass: 90kg

Max Leaf Height: 2700mm

Max Leaf Width: 900mm

## COMPONENTS

Top Guides  
Bottom Rollers  
Intermediate Hinges  
Hinge Handles

## FITTINGS

19LA Aluminium or 19LB Brass Top Guide Channel  
815LB Brass Bottom Track  
503GA Gold or 506B Brass Flush Handles  
488x6 Anodised or Brass Flush Bolts

## FINISHES

Chrome, Stainless Powder Coat, Brass Powder Coat

# Calculations | Uneven Panel

## WHERE

PW = Panel Width, OW = Opening Width,  
P = No. of Panels, TF = Thickness of Frame

## FOR AN OPENING USING RECESSED HINGES

A 4mm gap between panels is allowed for and a 7mm gap between the hinge leaf and the jamb to accommodate the lock.

OW = Opening Width, P = No. of Panels

$$\text{Panel Width (PW)} = \frac{\text{OW} - (2 \times \text{TF}) - (\text{Px}4) - 7}{\text{P}}$$

## FOR AN OPENING USING SURFACE MOUNTED BUTT HINGES

A 8mm gap between panels is allowed for and a 7mm gap between the hinge leaf and the jamb to accommodate the lock.

OW = Opening Width, P = No. of Panels

$$\text{Panel Width (PW)} = \frac{\text{OW} - (2 \times \text{TF}) - (\text{Px}8) - 7}{\text{P}}$$

## NOTE

All leaves equal widths

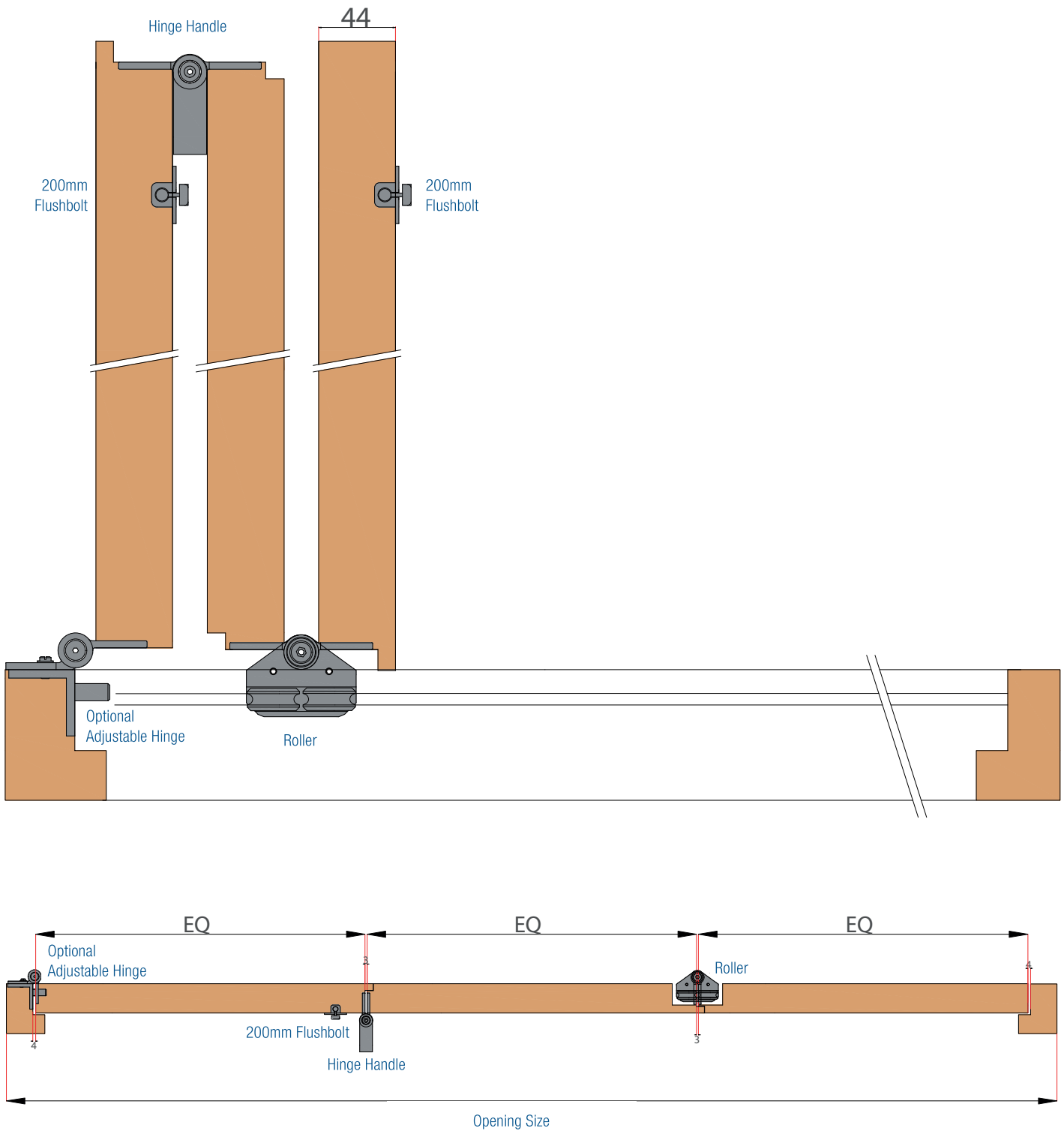
### Cutout in Doors for Bottom Roller

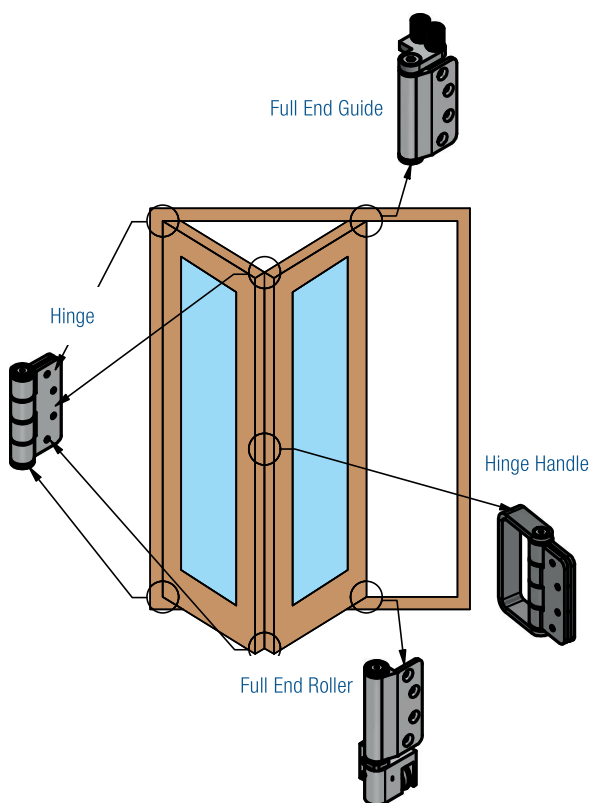
36mm high x 30mm from hinge in door edge, 36mm high x 35mm from hinge in door face

### Cutout in Doors for Top Guide

8.5mm high x 16mm from hinge in door edge, 8.5mm high x 29.5mm from hinge in door face

## Bottom Roller





## SPECIFICATIONS

Hardware for timber doors in a rebated frame

Max Leaf Mass: 90kg

Max Leaf Height: 2700mm

Max Leaf Width: 900mm

## COMPONENTS

Top End Guides  
Bottom End Rollers  
Intermediate Hinges  
Hinge Handles

## FITTINGS

19LA Aluminium or 19LB Brass Top Guide Channel  
815LB Brass Bottom Track  
503GA Gold or 506B Brass Flush Handles  
488x6 Anodised or Brass Flush Bolts

## FINISHES

Chrome, Stainless Powder Coat, Brass Powder Coat

## Calculations | Even Panel

### WHERE

PW = Panel Width, OW = Opening Width, P = No. of Panels, E = No. of End Panels, TF = Thickness of Frame

### FOR AN OPENING USING NON-CRANKED HINGES WHERE THE END DOOR IS 12MM LONGER

$$\text{Panel Width (PW)} = \frac{\text{OW} - (2 \times \text{TF}) - (\text{Px}4) - 10 - (12 \times \text{E})}{\text{P}}$$

Once you have PW for the non-cranked formula, simply add back 12mm to each end panel to determine its width.  
e.g. For a 2-door with non-cranked hinges in an opening of 1750mm.

$$\text{Panel Width (PW)} = \frac{1750 - (2 \times 30) - (4 \times 2) - 10 - (12 \times 1)}{2} = \frac{1660}{2} = \frac{830}{2}$$

The door hinged to the jamb is then 830 long and the door with the end roller 830+12 = 842mm.

### NOTE

All leaves equal widths

#### Cutout in Doors for Bottom Roller

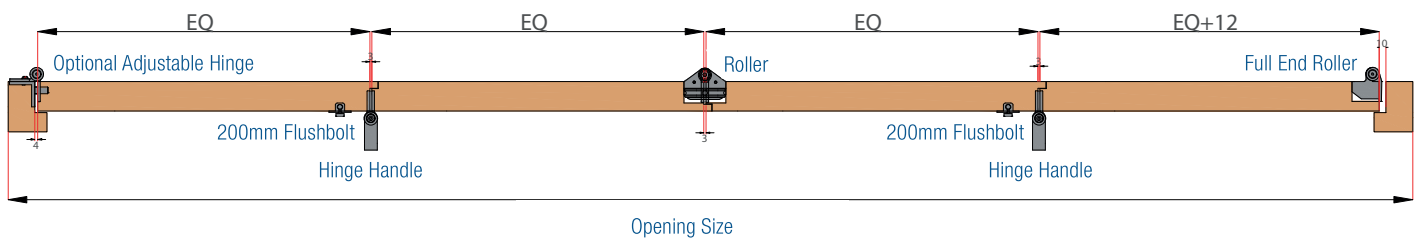
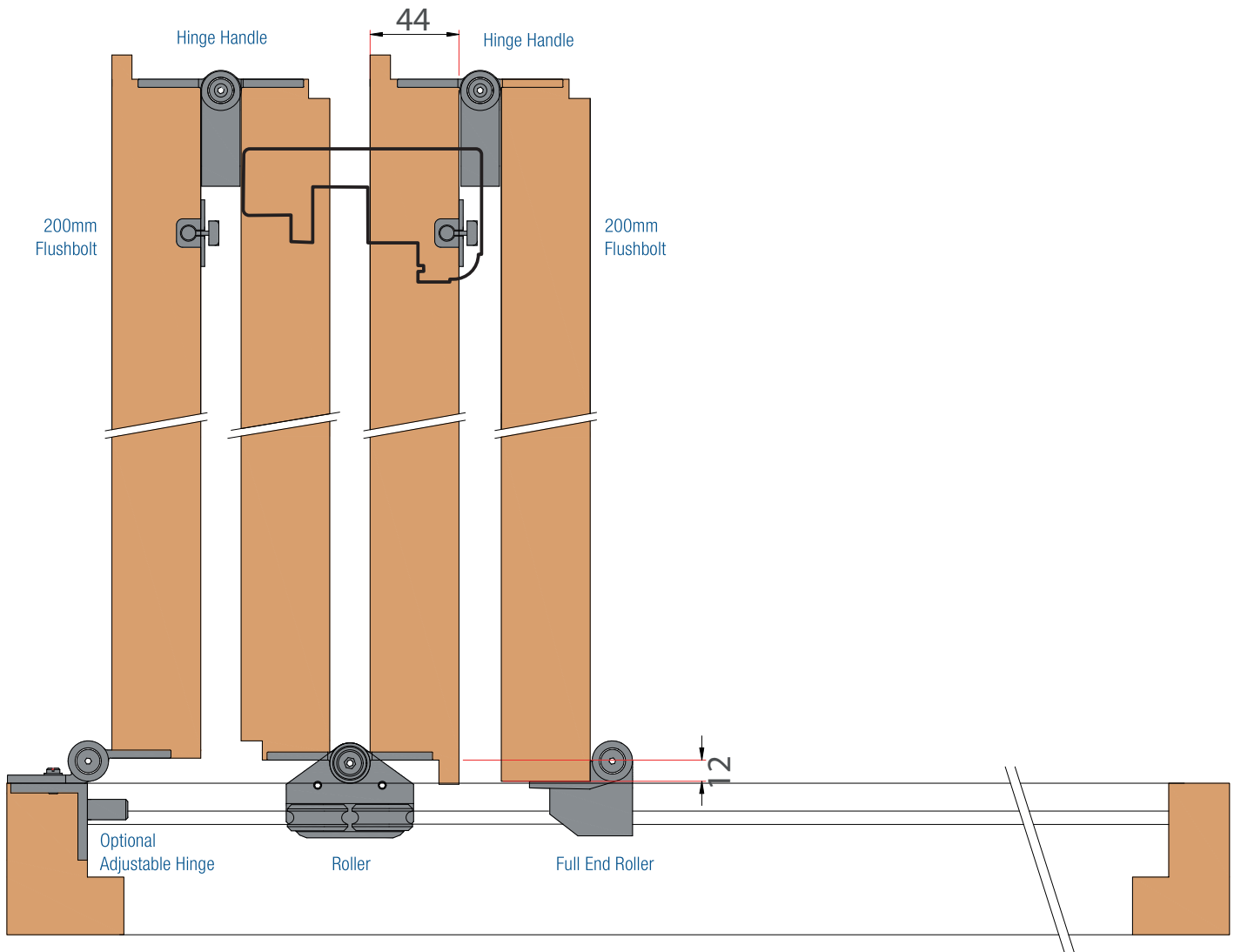
36mm high x 42mm from hinge in door edge, 36mm high x 32mm from hinge in door face

#### Cutout in Doors for Top Guide

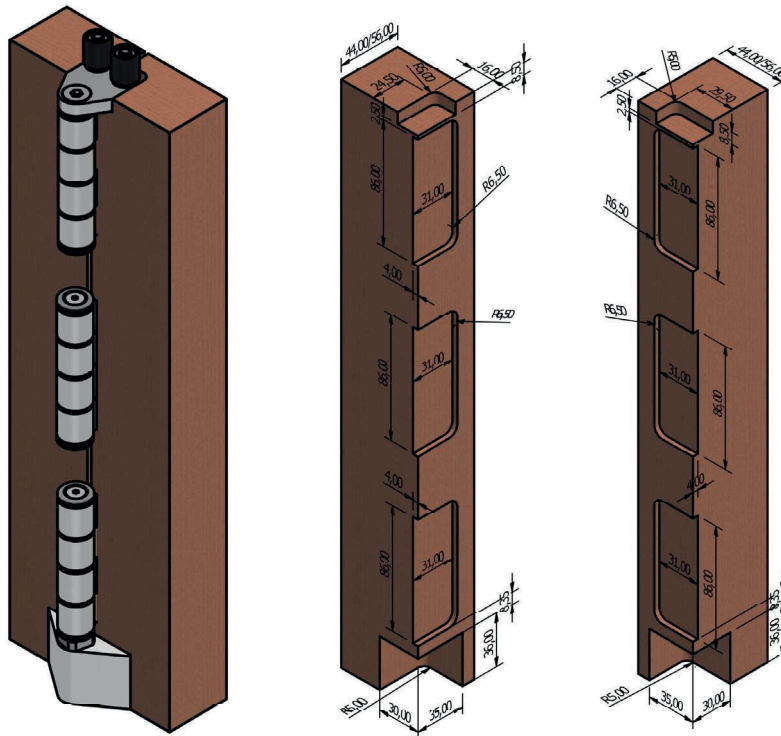
8.5mm high x 35.5mm from hinge in door edge, 8.5mm high x 31mm from hinge in door face



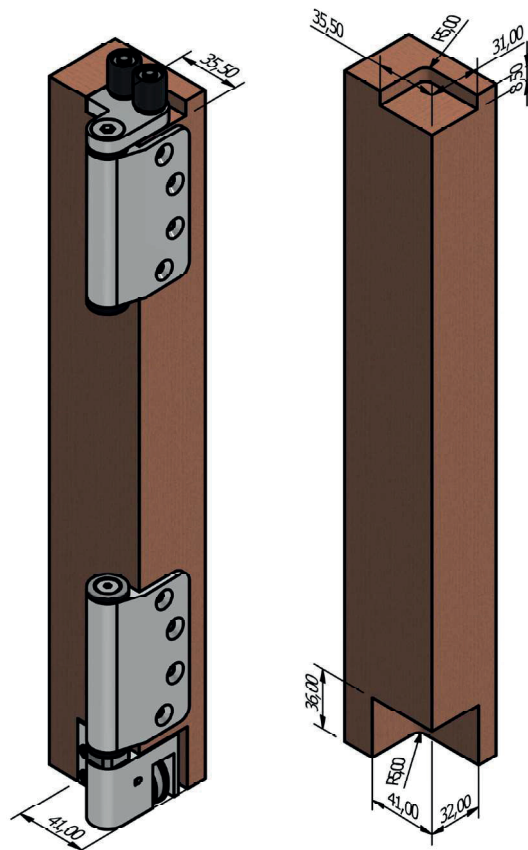
## Bottom Roller



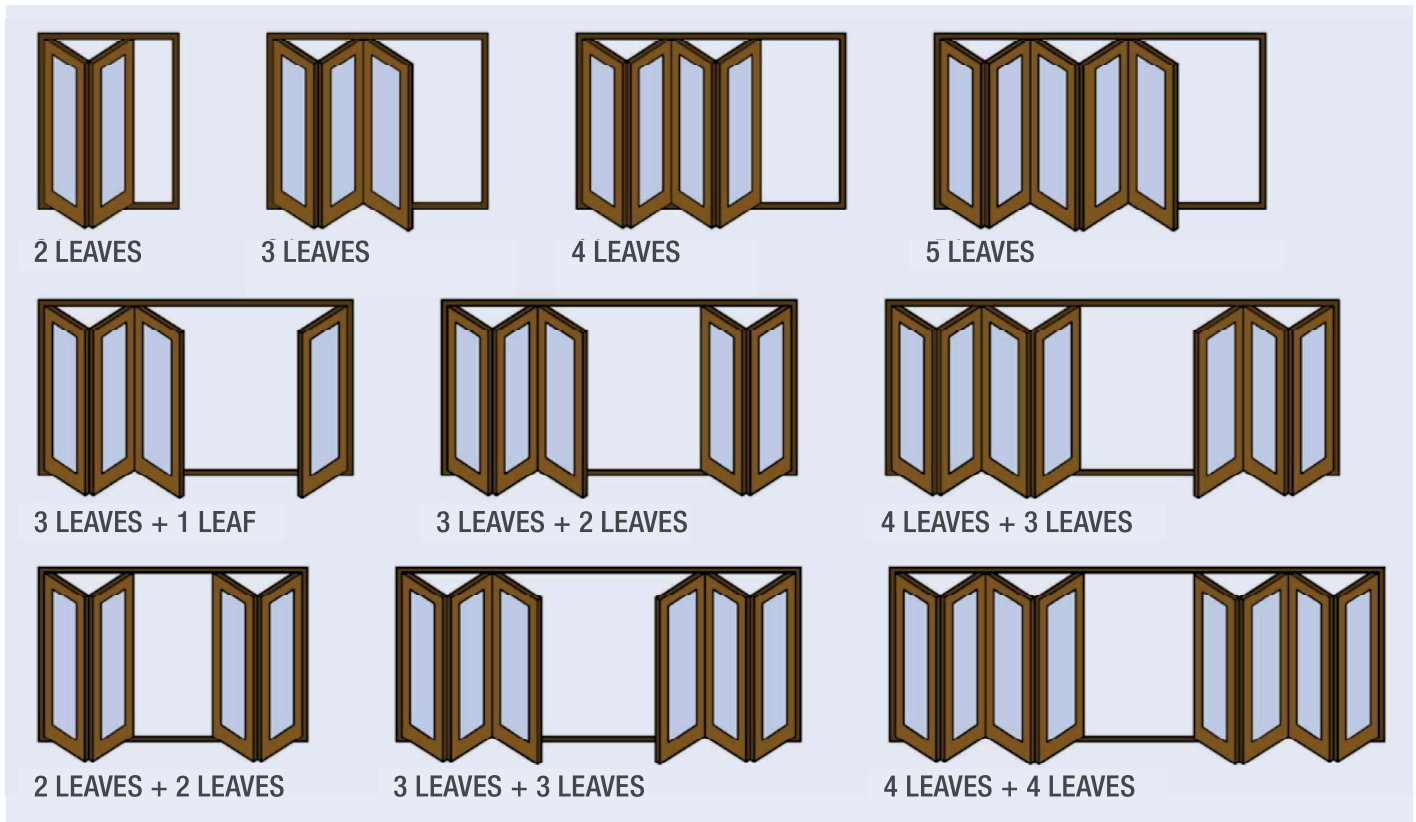
## Intermediate Cutouts for uneven Number of Doors



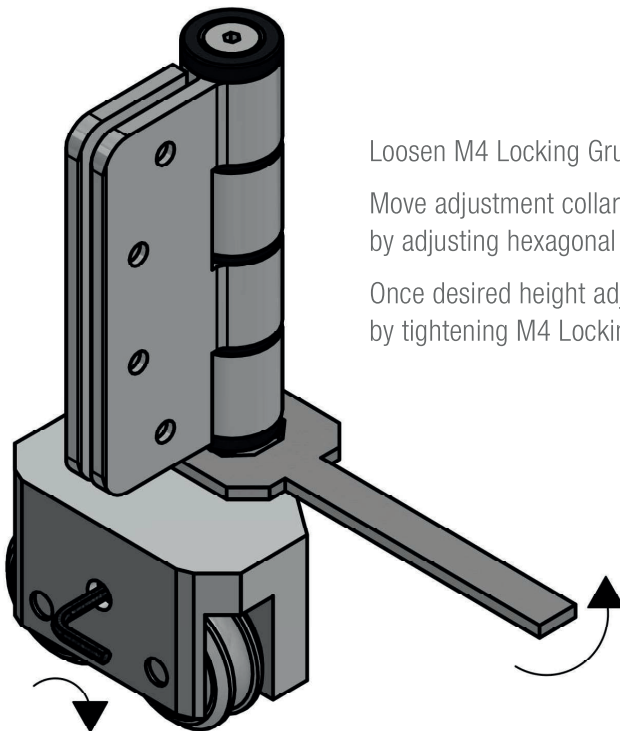
## End Cutouts for even Number of Doors



## Typical Layouts



## Adjustment



Loosen M4 Locking Grub Screw using 2mm Allen Key.

Move adjustment collar up and down to desired height by adjusting hexagonal with M17 Spanner.

Once desired height adjustment had been achieved, lock in place by tightening M4 Locking Grub Screw with 2mm Allen Key.