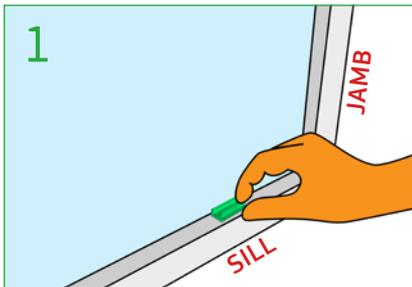


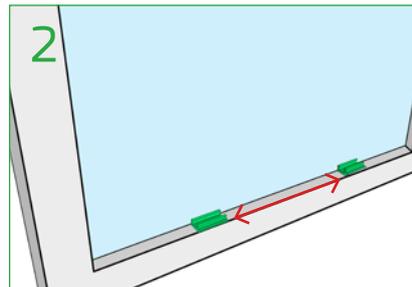
The Qwood standard range of glazing and drip beads offer a quick and effective method of dry glazing a casement window.

Required Profiles:

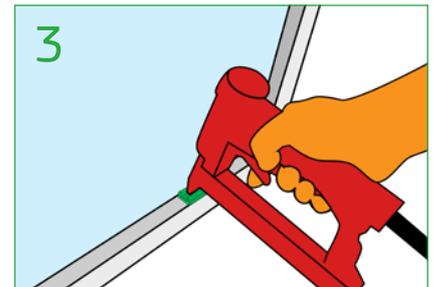
QW-GB1	Glazing bead
QW-GBC1	Glazing bead fixing clip
QW-DB1	Bottom drip bead
QW-DBC1	Bottom drip bead fixing clip



1
Fit glass panel to frame as required. Place DBC1 and GBC1 against the glass ensuring that they are in the correct orientation. See illustration above.



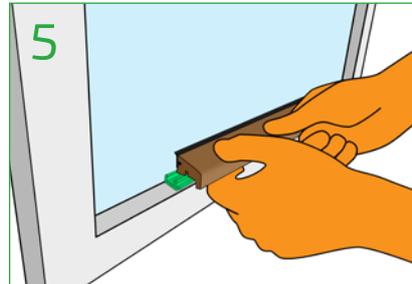
2
Ideal clip length is 35mm and 50mm (but longer lengths can be used if required). We recommend clips should be spaced at 200mm intervals. This is a customer preference - the more clips, the stronger the fixing.



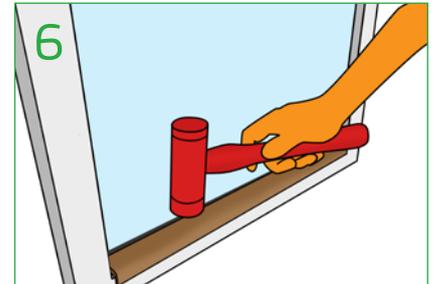
3
The clips can be fixed using staples, screws or pins. We recommend to use 2 x 80 series staples 12mm (or longer if preferred) per clip. With the air gun regulators set at approximately 4 bar. Ensure fixings do not protrude into clip channel and foul bead fitment.



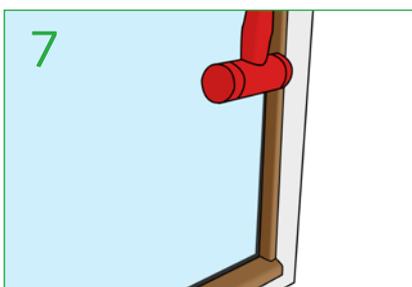
4
Measure and straight cross cut DB1 to meet the jambs. Then fit gasket to bead gasket slot in the profile. Ensure gasket allows a minimum gap of 2mm uncompressed.



5
Offer DB1 bottom bead to clips. Angle in from one side to ease onto the clips.



6
Once the bead is in the desired position on the clips, use a small glazing mallet to tap down into the final location. Check the bead is firmly located, it should not be able to be removed using your fingers.



7
Repeat stages 4-6 with GB1.
• Side GB1 beads can be cut to 22° to fit flush with the bottom bead and top rail (see illustration).
• GB1 side and top can be mitre cut joined if preferred.

Suggested Gaskets:
QW-GB1, QW-GB2, QW-DB1, QW-DB2, QW-DB3 are compatible with recommended gaskets RT2 (Exitex) and S317E (Trelleborg).

If you require any further information or assistance with the fitting of any Qwood product, please contact us:

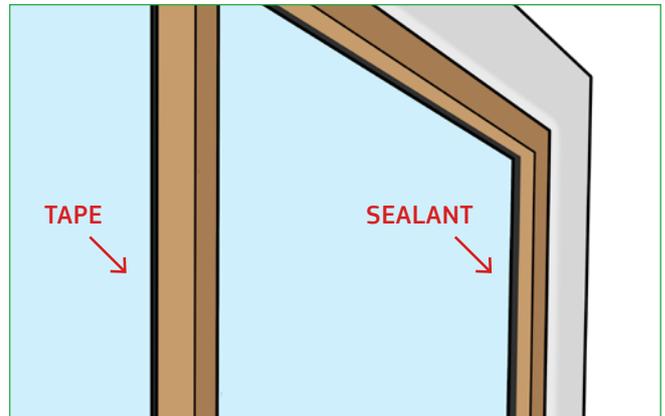
+44 (0) 161 627 4222

info@qwood.co.uk

www.qwood.co.uk

WET GLAZE / TRADITIONAL

Qwood glazing beads can be fixed to the casement with pins or brads and are compatible with glazing tapes and silicone sealants where a wet glaze assembly is required.



GLAZING BARS & ASTRAGALS

QW-BB1	12mm glazing bar	QW-AB1	16mm astragal bar
QW-BB2	8mm glazing bar	QW-AB2	18mm astragal bar
QW-BB3	4mm glazing bar	QW-AB3	20mm astragal bar
QW-LB1	12.5mm glazing bar	QW-AB4	12mm astragal bar

Qwood glazing bars can be fixed to glass with double sided foam glazing tapes. The superior cutting quality versus timber allows precise butt, lap and half joints to be achieved. Standard woodworking methods and machinery can be used to create these. Bars can also be machined to accept widely available bar clip systems as required.

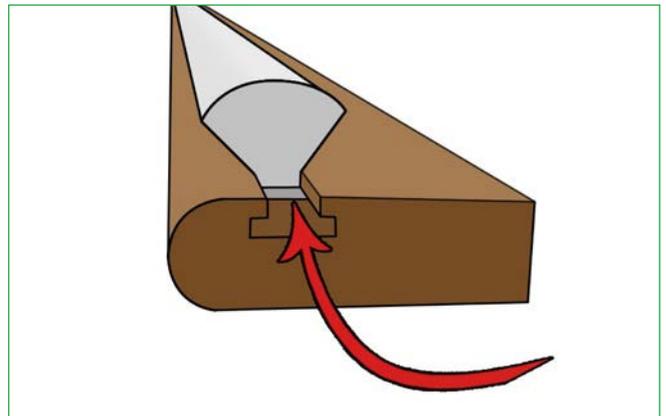


SASH PROFILES

QW-SB20	20mm x 15mm staff bead
QW-SB25	25mm x 15mm staff bead
QW-PB7	7mm parting bead
QW-PB8	8mm parting bead

All Qwood sash profiles are designed to accept industry standard Q-Ion or brush pile without the need to fit a carrier profile. See illustration right.

The parting and sash beads can be fit using glue, pins or brads.



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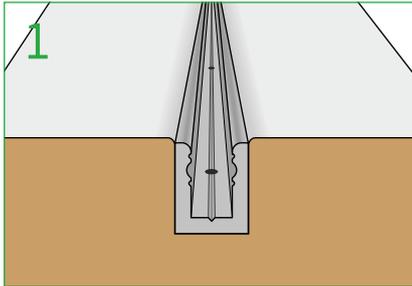
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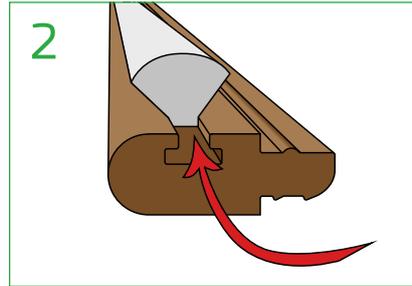
You are only a double click from the latest solution... Qwood's commitment to innovation has led to the expert development of the new patented (GB1520433.2) Qclick system. Qwood are delighted to introduce their new clip in staff and parting bead solution.

Required Profiles:

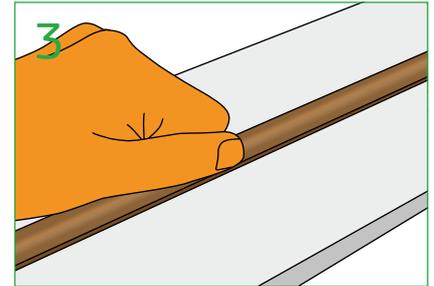
QW-SC1	Sash Clip
QW-CSB20	Clip-in 20mm staff bead
QW-CPB8	Clip-in 8mm parting bead



Fit clip (QW-SC1) into groove and secure using pins/staples or glue (test for secure fixing).



Slide seal (supplied separately) into pre-prepared parting (QW-CPB8) and/ or staff (QW-CSB20) bead.



Clip parting bead(QW-CPB8) and/ or staff bead (QW-CSB20) into the fitted clip (QW-SC1) push or tap down until you hear the click.

KEY BENEFITS INCLUDE:

- » Easy to install – cut your groove, fit the clip channel, and click your beads in place
- » Secure one-way removal of beading
- » Remove your sashes for maintenance without damage to your window and beading
- » No unsightly troublesome pin holes to fill

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