

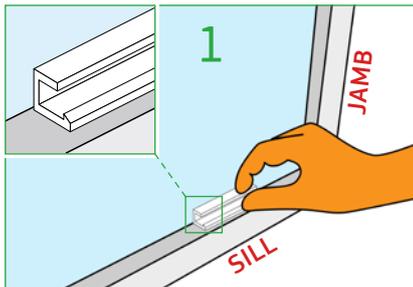
Required Profiles:

**QW-GB5A (SD1A)** Push-on glazing bead

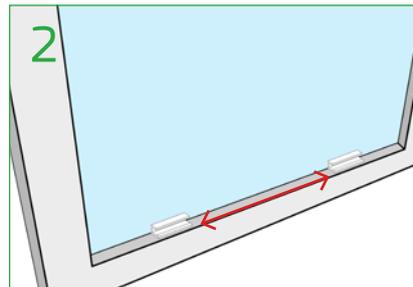
**QW-GCA**

Push-on clip / 'clip-packers'

Glazing tape



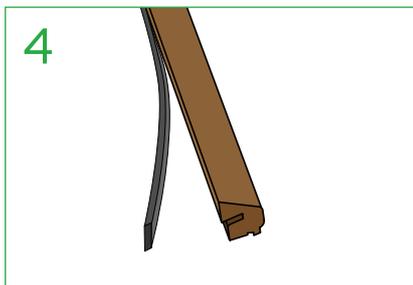
Fit glass panel safely into the frame as required. Offer clip QW-GCA to frame against glass ensuring the correct orientation.



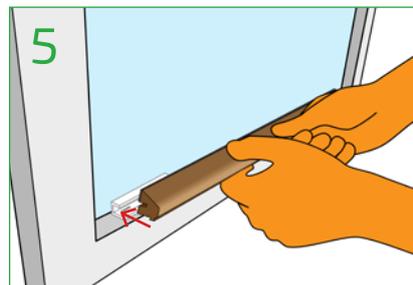
Ideal clip length is 50 mm and 75 mm (but longer length can be used if required). We recommend clips should be spaced at 150 mm intervals. This is a customer preference – the more clips the stronger the fixing.



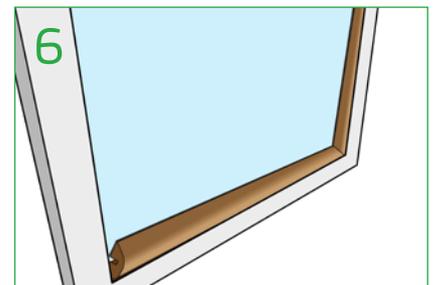
The clips can be fixed using staples, screws or pins. We recommend to use 2 x 80 series staples 12 mm (or longer if preferred) per clip. With the air gun regulators set at approx. 4 bar. Ensure fixings do not protrude into the clip channel and foul bead fittings.



Apply strip of self-adhesive dry glaze tape to back edge of QW-GB5A (SD1A) bead. The tape should be at least 2.5 mm thick to ensure adequate compressive bond.



Starting with the base bead, peel off the protective paper strip from the dry glaze tape and push-fit the bead onto the clips along the base. Use a soft faced mallet to tap bead into position, an audible "click" will signal correct fitting.



Repeat the process for the jambs and top. The beads will sit automatically in line with frame and should not protrude when pushed correctly onto the clips.



Using a felt covered block or a roller, gently apply pressure along each bead to ensure that they are firm in place and a good bond between the dry glaze tape and glass has been achieved.

Available from:



**SASH + DOOR  
HARDWARE**

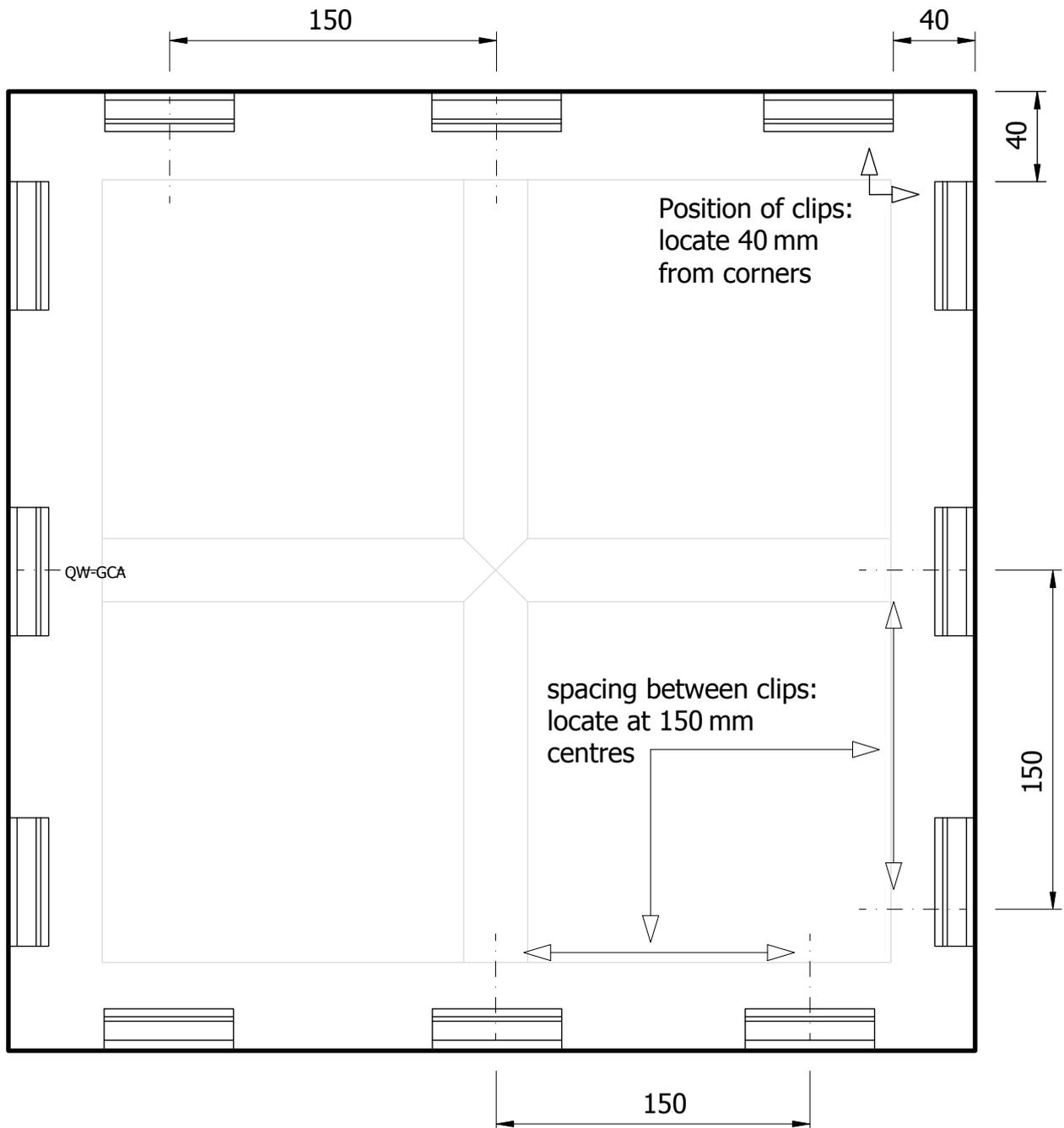
If you require any further information or assistance with the fitting of any Qwood product, please contact us:

**+44 (0) 161 627 4222**

**info@qwood.co.uk**

**www.qwood.co.uk**

Clip position and spacing recommendation:



Recommendations for dark colours:

- » Clip spacing at 150mm centered
- » Apply pin to the outmost edges of each bead to aid stability
- » Where possible pin beads down in concealed places

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